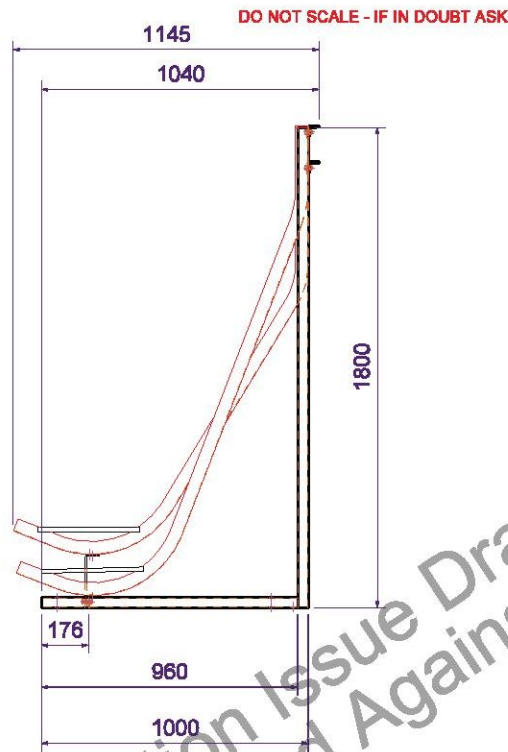
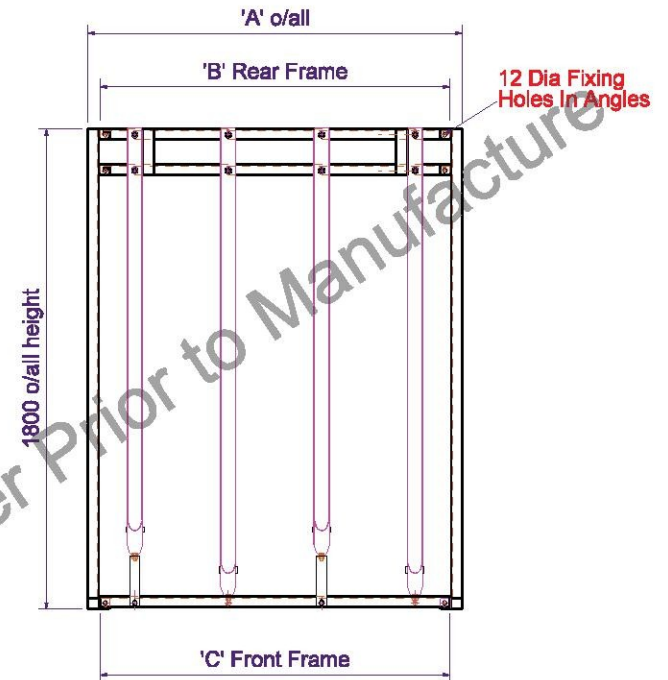
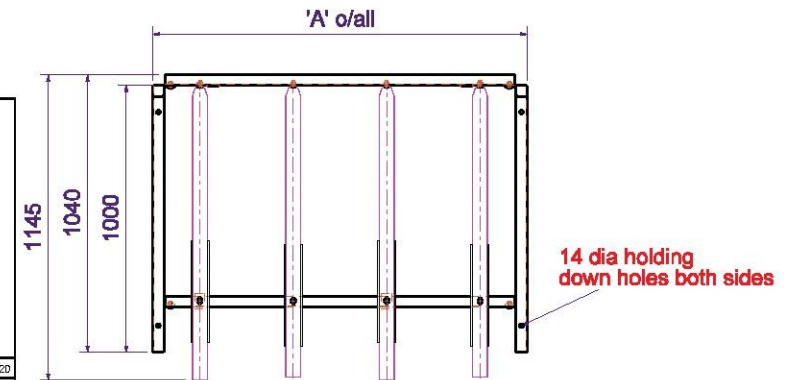




Side Elevation
SCALE 1:20 @ A3



Front Elevation
SCALE 1:20 @ A3



Plan View
SCALE 1:20 @ A3

Dimensions			
Description	A' o/all	B' rear frame	C' front frame
Neath 2	700	620	620
Neath 3	1050	970	970
Neath 4	1400	1320	1320
Neath 5	1750	1670	1670
Neath 6	2100	2020	2020
Neath 7	2450	2370	2370
Neath 8	2800	2720	2720
Neath 9	3150	3070	3070
Neath 10	3500	3420	3420
Neath 11	3850	3770	3770
Neath 12	4200	4120	4120

Parts List		Neath 2	Neath 4	Neath 5	Neath 6	Neath 7	Neath 8	Neath 9	Neath 10	Neath 11	Neath 12	Neath 13	Neath 14	Neath 15	Neath 16	Neath 17	Neath 18	Neath 19	Neath 20
LH Endframes	BX/MW/NEA/EF/2.00	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
RH Endframes	BX/MW/NEA/EF/2.00	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Rear Frame	BX/MW/NEA/RF/FA/2.01	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2
Front Angle	BX/MW/NEA/RF/FA/2.01	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2
Lower Trough	BX/MW/NEA/TR/2.02	1	2	3	3	4	4	5	5	6	6	7	7	8	8	9	9	10	10
Upper Trough	BX/MW/NEA/TR/2.02	1	2	2	3	3	4	4	5	5	6	6	7	7	8	8	9	9	10
Trough Support	BX/MW/NEA/TR/2.02	1	2	2	3	3	4	4	5	5	6	6	7	7	8	8	9	9	10
Intermediate Frame	BX/MW/NEA/IF/2.03	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	1

No	revision	date	by	check by
[A]	Checked and issued for construction	02/04/08	D.J.C	J.R.L
[B]	Rear frame and front angle lengths revised, drawing revision letters added.	14/10/08	RJM	>
[C]	Lug wear set at 162 mm from end. Now 75	>	>	>
[D]	Full range of lengths added	10/02/11	SL	G.J
[E]	NEA3 added to table and dimensions amended	09-09-11	JH	>
[F]	Updated to correct trough drawing and latest frame detail.	15/03/13	LJ	C.J

Fabrication Tolerances	
0mm - 300mm	± 0.5mm
301mm - 1000mm	± 1.0mm
1001mm - 2500mm	± 1.5mm
2501mm - 6000mm	± 2.0mm
6001mm - 18000mm	± 3.0mm
Unless stated otherwise	
Rolling Tolerance to BS EN 10210	

DO NOT SCALE
ALL DIMENSIONS ARE TO BE CHECKED ON SITE WITH ALLOWANCES FOR TOLERANCES DUE TO NORMAL MANUFACTURING DIMENSIONS.
ENGINEERING EXPERTS ON DIMENSIONS ARE TO BE REPORTED AND AGREED WITH DESIGN OFFICE.
None of the above dimensions shall be used for construction without the approval of the design office.
ALL DIMENSIONS TO BE CHECKED ON SITE WITH ALLOWANCES FOR TOLERANCES DUE TO NORMAL MANUFACTURING DIMENSIONS.
ENGINEERING EXPERTS ON DIMENSIONS ARE TO BE REPORTED AND AGREED WITH DESIGN OFFICE.

broxap

Design and Head Office, Rowntree Industrial Estate,
Chatterton, Newcastle-under-Lyme, Staffordshire ST6 6BD.

Tel : (01782) 564411 Fax : (01782) 564312

Project: Standard Products		Sheet: 856	
Title: General Arrangement For Neath		Date: 19/02/08	
Drawn: D.Copeland	Scale: 1:20 @ A3	Check: J.Lawler	Rev: 1
Dwg No: BX/MW/NEA/1.00 [F]		ORD No: STD	